



TECHNICAL DATA SHEET

KEIM NHL-KALKPUTZ-GROB

1. PRODUCT DESCRIPTION

KEIM NHL-Kalkputz-Grob is a dry bagged mortar manufactured to DIN EN 998-1, based on sand, lime (white lime, highly hydraulic natural lime) and hydraulic additives, as well as additives for a better processing and adherence. The strength complies with mortar category CS II or PII as per DIN V 18550.

2. FIELD OF APPLICATION

KEIM NHL-Kalkputz-Grob is a multipurpose lime-bound exterior and interior render for manual and machine application. It can be used as an undercoat and topcoat render for all interior, exterior and damp areas from the cellar to the roof.

KEIM NHL-Kalkputz-Grob is suitable for rendering masonry of all kinds, rough-shuttered concrete etc. As topcoat render KEIM NHL-Kalkputz-Grob can be used on any conventional undercoat render of mortar category CS II - IV, but not on gypsum-containing, plasto-elastic or saponifiable substrates. It is particularly recommended for use in low environmental impact applications or for remediating historic structures.

3. PRODUCT PROPERTIES

- Grain size: 0 – 3.0 mm
- Low environmental impact and excellent building physics
- Good machine application
- Easy to apply
- Water-repellent

Material characteristics to DIN EN 998-1:

- Compressive strength after 28 days: 1.5–5.0 N/mm², CS II
- Flammability: A1
- Water vapour permeability μ : approx. 10
- Water absorption: W 2
- Tensile bond strength: ≥ 0.08 N/mm² (fracture pattern A, B or C)
- Thermal conductivity: $\lambda_{10, \text{dry, mat}}$:
 - ≤ 0.82 W/(mK) für P = 50%*
 - ≤ 0.89 W/(mK) für P = 90%*

(*tabular values to EN 1745)

4. APPLICATION INSTRUCTIONS

Substrate preparation:

The substrate must be solid, sound and free from dust and dirt. Undercoat renders have to be properly set. Particularly smooth surfaces need to be pretreated with a bridging coat, e.g. KEIM NHL-Kalkputz-Fein or KEIM Universalputz. Strongly absorbing substrates have to be prewetted. When rendering wet masonry or very differing render substrate, a multilayer application of KEIM NHL-Kalkputz-Grob is recommended to reduce the risk of cracking. Very sanding undercoat renders need to be solidified by a pretreatment with KEIM Fixativ (diluted with water 1:1 or 1:2).

Application:

KEIM NHL-Kalkputz-Grob can be processed by hand; small quantities can be mixed with a blunger. However, processing with conventional commercial rendering and mixing machines makes more sense.

Required water: approx. 6.1 - 6.8 l/sack. Minimum render thickness is 10 mm when applied as an undercoat and 5 mm as a topcoat render. With render thicknesses of more than 20 mm and under other unfavourable circumstances, apply multiple layers; sufficient setting time should be allowed for the undercoat render (1 day per mm of render thickness) before the final layer is applied (roughen previous layers).

This is especially important at low temperatures, given the consequent delays in setting! On a highly absorbent substrate, the undercoat render should be applied in two layers wet-on-wet.

Note:

Masonry with a bulk density of below 700 kg/m³ and/or a thermal conductivity of less than 0.13 W/mK should be rendered with lightweight (LW) renders (KEIM Porosil-Leichtputz) according to DIN EN 998-1 (formerly DIN V 18550). Use special basement renders in basement areas.

Application conditions:

Do not apply and let dry below +5°C and above +30°C wall and air temperature. Do not apply in direct sun, wind or rain, and protect surfaces during and after application until the material is completely hardened.

Drying times:

A setting time of at least one day per mm render thickness is required before further coating. From then on, coatable after 10 more days. High air humidity and low temperatures



can extend the setting time definitely.

In case of a thin layer application or excessively fast drying process, the finished render surface has to be rewetted once or more times.

Finishing:

KEIM NHL-Kalkputz-Grob can be coated with any thin-layer KEIM finishing render and any KEIM painting system - it can also be tiled. For a subsequent coating with KEIM Purkristalat, a layer thickness of 5 mm is required.

Consumption:

Material consumption:

approx. 1.3 kg per m² per mm thickness.

Yield:

approx. 26 l /sack = approx. 740 l /t

Cleaning of tools:

Immediately with water after use.

5. PACKAGING

25 kg sack (42 sacks per pallet = 1,050 kg)

6. STORAGE

Under dry and protected conditions. Storage should not exceed 12 months.

7. DISPOSAL

EC Waste Code No. 10 13 99

Any residues must be emptied out of containers before recycling.

8. SAFETY INSTRUCTIONS

Gisbau Product-Code/ Giscode: not applicable

Lime has an alkaline action in combination with water. Cover surfaces which are not to be treated. Any splashes on surrounding areas must be rinsed off immediately with plenty of water. Protect the eyes and skin from splashes. Keep out of reach of children.

Please refer to EC Safety Data Sheet.

The stated values and properties are the result of extensive development work and practical experience. Our recommendations for application, whether given verbally or in writing, are intended to provide assistance in the selection of our products and do not establish a contractual relationship. In particular, they do not release those purchasing and applying our products from the duty of establishing for themselves, with due care, the suitability of our products for the intended application. Standard building industry practices must be complied with. We retain the right to make modifications to improve the products or their application. This edition supersedes all earlier editions.



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